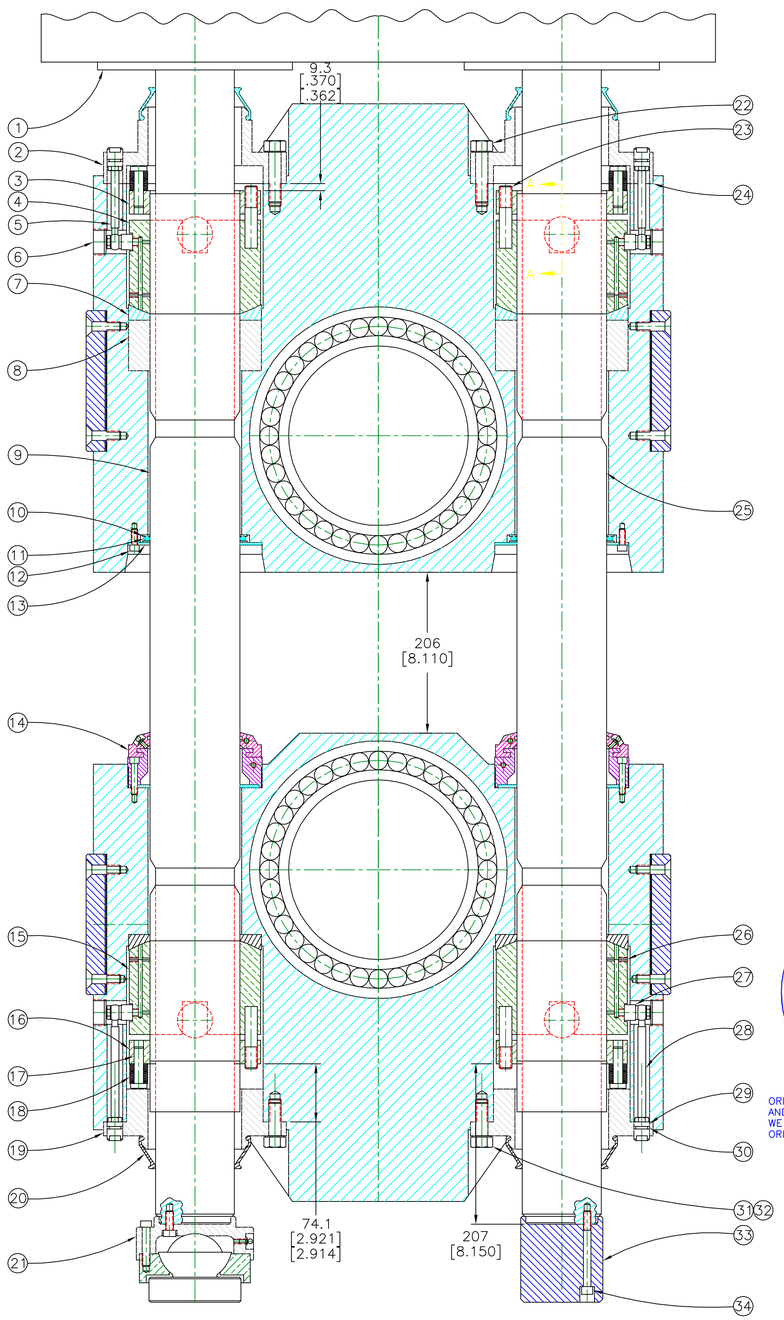
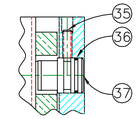
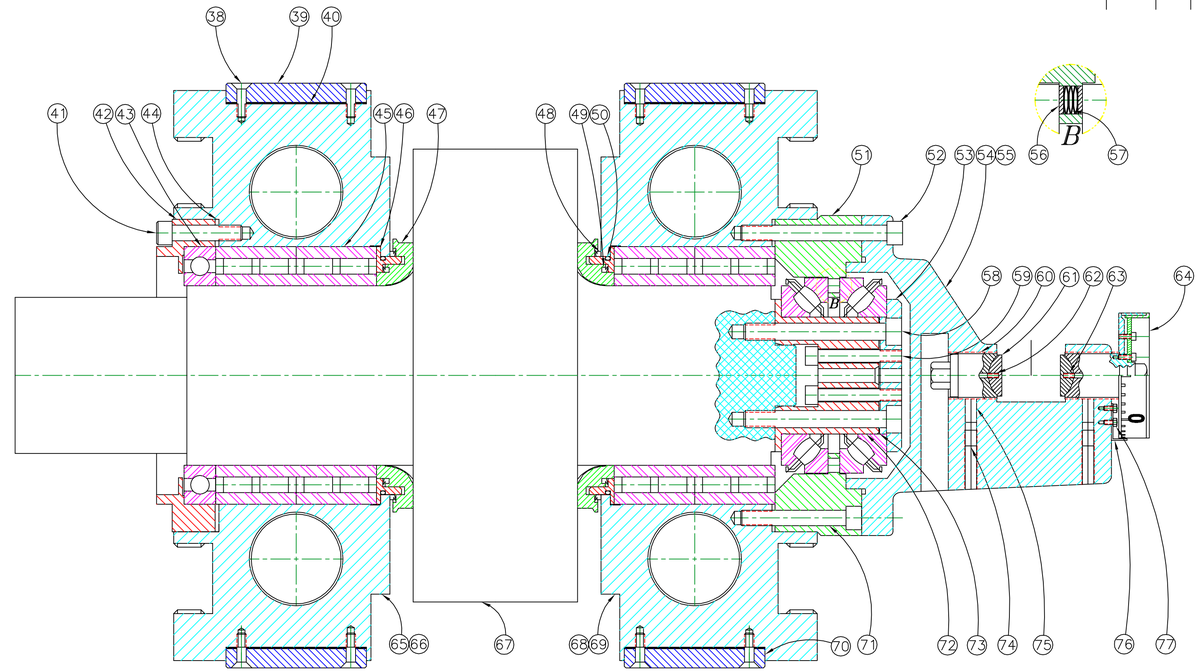
DATE	SYM	REVISION	DR	CK	APPR





SECTION $A-A$



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ORIGINAL EQUIPMENT MANUFACTURERS NAMES, DRAWINGS, COLORS, AND PART NUMBERS ARE USED FOR IDENTIFICATION PURPOSES ONLY; WE ARE IN NO WAY IMPLYING THAT ANY OF OUR PARTS ARE THE ORIGINAL EQUIPMENT MANUFACTURERS PRODUCT.

	ITEM	PART No.	DESCRIPTION	QTY
	77		H.H.C.S. M6x1x12 Gr. 8.8	4
	76	102-267	POINTER	2
*	75		PLUG	4
*	74		D.P.S.S.	4
	73	103-156	GASKET	2
	72	101-881	BEARING SEAT	2
	71		S.H.C.S. M20x2.5x130	8
	70	105-911	PAD STEEL	4
	69	200-659	CHOCK, BOT. T.S.	1
	68	200-660	CHOCK, TOP T.S.	1
*	67		ROLL	2
	66	200-661	CHOCK, BOT. F.S.	1
	65	200-658	CHOCK, TOP F.S.	1
	64	200-369	AXIAL ADJ.	2
	63		S.H.C.S. M6x1x90	2
	62		S.H.C.S. M6x1x70	2
	61	101-626	SLIDE TIP	4
	60	101-625	GIB SCREW	2
	59		S.H.C.S. M16x2x105	6
	58		S.H.C.S.	16
	57	350-197	SPRING WASHER	36
	56	104-393	PLUG	12
*	55	105-914	HOUSING LOWER	1
*	54	105-913	HOUSING UPPER	1
	53	101-880	COVER	2
	52		S.H.C.S. M20x2x185	20
	51	104-391	THRUST BEARING HOUSING	2
	50		O-RING 289.3x5.7	6
	49	350-258	V-RING V275L	4
	48	350-188	V-RING V300L	4
	47	104-142	LAB RING	4
	46	101-555	LAB RING	4
	45	350-138	BEARING SKF313824F	4
	44	103-764	GASKET	4
	43	350-451	BEARING SKF306842	2
	42	104-344	HOUSING, BEARING GUIDE	2
	41		S.H.C.S. M20x2.5x90	6
	40	105-912	SHIM	16
	39	105-910	PAD BRONZE	4
	38		F.H.C.S. M12x1.75x40	16
	37	103-927	LOCK LIP	8
	36		O-RING 39.2x3	8
	35		D.P.S.S. M12x1.75x40	8
	34		S.H.C.S. M10x1.5x95	12
	33	102-175	SUPPORT LEG	2
	32		LOCKWASHER M16	32
	31		H.H.C.S. M16x2x45	16
	30	350-146	O-RING	8
	29	102-268	NIPPLE	8
	28	700-208	HOSE, LUBRICATING	4
	27	102-193	CONNECTOR	8
	26		S.H.S.S. M4x.7x6	16
	25	103-944	MILL SCREW	2
	24	103-957	PACKING	8
	23	103-313	STUD	32
	22		H.H.C.S. M16x2x65	16
	21	250-463	MILL SCREW BASE	2
	20	101-785	RUBBER SEAL	8
	19	103-941	COVER	4
	18	350-112	WASHER, BELLEVILLE	384
	17	102-271	PIN	24
	16	103-961	NUT R.H.	4
	15	103-947	NUT, MILL SCREW R.H.	4
	14	250-141	SEAL ASS'Y	4
	13	103-936	WASHER	4
	12		S.H.C.S. M8x1.2x16	12
	11	350-085	O-RING 108x7	4
	10	103-812	WASHER	8
	9	103-945	MILL SCREW	2
	8	103-934	DISTANCE RING	4
	7	103-952	SPHERICAL RING	8
	6		PLUG 1"BSPx12	8
	5	700-212	HOSE, LUBRICATING	4
	4	103-946	NUT, MILL SCREW L.H.	4
	3	103-954	NUT L.H.	4
	2	103-942	COVER	4
	1	250-096	SCREW DOWN REDUCER	2

TOLERANCE	Konrad Corporation		
X ± 1MM	Matl	Scale 4:1	Drawn By MAM Approv.By
.X ± .5MM	TITLE STAND ASS'Y P-635B		
.XX ± .25MM	Date 12-12-94	DRAWING NUMBER	230-016